ROLL LABEL REWIND MACHINE
WEB TECHNIQUES

ECONOMICAL.
FAST, EASY TO USE.
REQUIRES PRACTICALLY NO SET-UP TIME.
QUICKLY REWINDS LARGE MASTER ROLLS INTO ROLLS OF PREDETERMINED LENGTH.

FEATURE:
- PEDESTAL-MOUNTED HIGH-VISIBILITY COUNTER:
  - Dual Preset. Set one point for deceleration and second point for final stop.
  - Large, bright red LED display.
  - Counts in 10-inch increments (12-inch or metric increments optional).
- Automatic Reset to Zero. After final count is reached, counter will automatically reset to zero the next time the machine START button is pushed. Start button does not reset counter if final count has not been reached. A reset button is provided to reset to zero at other times.
- Automatic Bi-Directional Counting. Counts down automatically when material is manually pulled backwards.
- EEPROM Memory. Retains data with power off.

- RAZOR BLADE SLITTING ATTACHMENT AVAILABLE. (Requires air coreholder on rewind for multiple cores).
- REVERSIBLE REWIND. Wind labels in or out.
- ADJUSTABLE BRAKE to control web tension.
- CHOICE OF COREHOLDER STYLES:
  - Lift-off Cam-lock (mechanical).
  - Air inflatable.
- INFINITELY VARIABLE MOTOR SPEED CONTROL with dynamic braking and solid state instant reversing.
- RELAY-OPERATED CONTROL FOR SAFETY. Machine will not start again after a power failure until operator action is taken.
- STAINLESS STEEL TOP with smooth, rounded corners and 4-inch high backrail.
- TAPE DISPENSER
GENERAL INFORMATION

The Web Techniques line of rewind tables have earned a reputation for providing an economical and efficient means of rewinding printed material for more than 30 years. The robust rewind and label counting machines can include an optional Razor Blade Slitting Attachment to provide an inexpensive means of slitting multiple-width pressure-sensitive die-cut labels into individual rolls. These robust rewind tables do not require a skilled operator so labor costs are kept low.

The WT models include infinitely variable speed control, dynamic braking and solid state reversing for winding labels in either direction through the flip of a switch. To prevent overruns, separate slowdown and stop points can be programmed into the high-speed electronic predetermining counter. Automatic bi-directional counting is incorporated so that the counter subtracts when the web is manually pulled backwards.

All idler rolls are 3 inches in diameter to prevent distressing and lifting off of labels during the rewind process. The heavy-duty steel frame and extra thick (1-3/4 inch) laminated table top provide a rugged, stable unit. The 14-gauge stainless steel top is durable and easy to clean.

Operators like the attractive appearance, convenient work height, easily accessible controls, and smooth quiet operation.

SHIPPING AND INSTALLATION

Each unit is completely assembled and shipped in a custom-designed "No-Damage" container with air ride cushioning devices to prevent shock and vibration damage in transit. Machines built to operate on 108-130 Volts include an 8 ft. power cord ready to plug into a standard three-prong grounded receptacle for immediate use. Complete operating instructions and electrical schematic drawings are included.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
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<tbody>
<tr>
<td>Maximum Web Width</td>
<td>7 inches (17.78 cm), optional 10 inches (25.4 cm)</td>
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<tr>
<td>Maximum Unwind Diameter</td>
<td>24 inches (61 cm)</td>
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<tr>
<td>Maximum Rewind Diameter</td>
<td>18 inches (45 cm), optional 24 inches (61 cm)</td>
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<tr>
<td>Coreholder</td>
<td>1 pair 3-inch (7.62 cm), diameter lift-off cam-lock, (Air coreholders optional)</td>
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<td>Power Required</td>
<td>108-130V 50/60HZ, 1 Phase, optional 208-240V 50/60HZ, 1 Phase</td>
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<td>Shipping Weight</td>
<td>360 Pounds (163 kg)</td>
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OPTIONAL EQUIPMENT

- Razor blade slitting attachment
- Other diameter coreholders
  - Standard Sizes: 1", 1-1/2", 1-5/8", 2", 4", 6"
  - Special order sizes available
- Coreless rewind adapter
- Air inflatable coreholders
- Air coreholder foot treadle actuator
- 24-inch (61 cm) diameter rewind capacity
- 12-inch incremental counter
- Metric incremental counter
- Splicing aid
- Splice detector - also functions as an automatic roll end shut-off

ALSO AVAILABLE, OTHER MODELS FEATURING PHOTOELECTRIC LABEL COUNTING SYSTEMS AND STROBE LIGHTS FOR HIGH SPEED VISUAL INSPECTION.