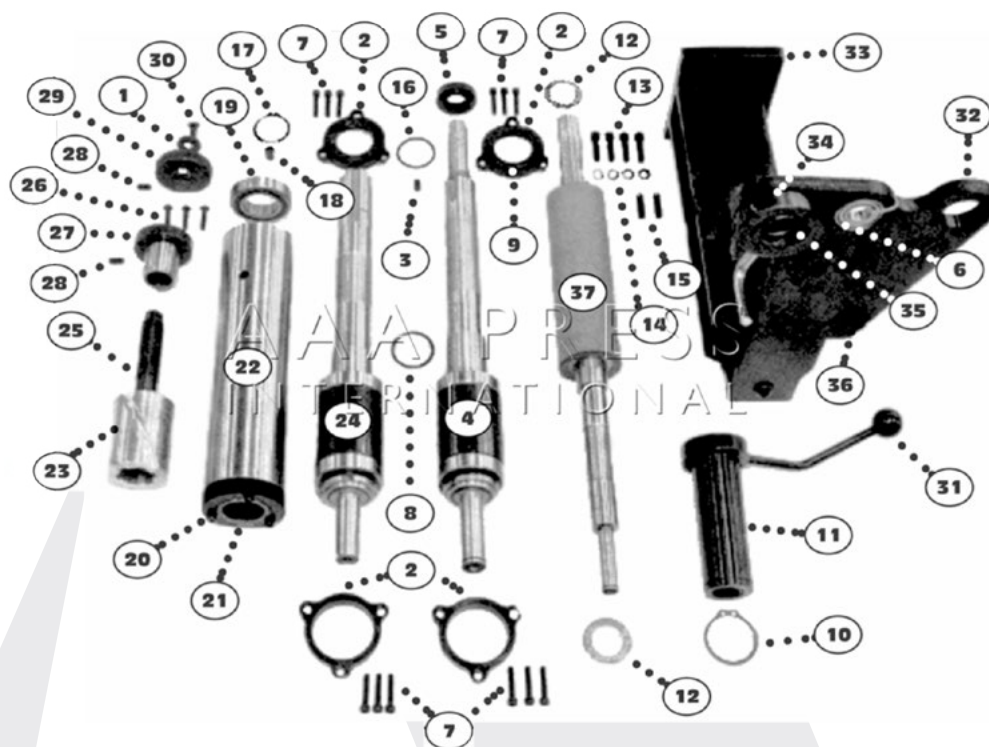


Print Station for Webtron 650 & 750

Print Station - Outboard Support



Reference #	Part #	Part Description
1	1906	Trim Washer (3 required)
2	6405	Retaining Cap (2 required per Shaft Assembly)
3	6419	Anilox Roll Key (1 required per Anilox)
4	6441	Anilox Shaft Assembly - OBS - Webtron 650/750
NS	6415	Cantilever Anilox Roll Shaft Assembly
NS	6401	Anilox Nut - Webtron 650 - Cantilever
5	6443	Lock Nut - Anilox Roll - OBS - Webtron 650
6	10-4010	Brass Spline Hub Bearing/ Anilox OBS Bearing (2 required)
7	20-4357	10-32 x 1 S.H.C.S. (3 required per Retaining Cap)
8	45-4008	O-Ring - Inside Anilox
9	46-4001	Shaft Seal (1 required per Retaining Cap)
10	44-4041	Eccentric Snap Ring
11	A-6508-S	Doctor Roll Eccentric Assembly - Complete with Bearings & Seals
12	16-4034	Oilite/Front Thrust Washer (2 required per OBS Dr Roll)

Reference #	Part #	Part Description
13	20-4407	Screw - 1/4-20 x 1" - Socket Head Cap
14	41-4108	Lock Washer - 1/4" (10 required)
15	31-4414	Roll Pin - 1/4" (1 required)
16	45-4009	'O' Ring - Anilox Retaining Nut
17	44-4037	Snap Ring - Holds Impression Roll on Shaft (1 required)
18	6436	Cam Pin - Screw-Out (1 required per Impression Roll)
19	10-4033	Bearing - Inside Impression Roll
20	20-4307	10-24 x 1 S.C.H.S. (3 required per Impression Gear)
21 A	9952	"A" Impression Roll Gear 1/8CP 64T 20 P.A.
21 B	6338	"B" Impression Roll Gear 1/8CP 64T 14.5 P.A.
21 C	9421	"C" Impression Roll Gear 1/8CP 63T 20 P.A.
21 D	6350	"D" Impression Roll Gear 1/8CP 63T 14.5 P.A.

(Continued on the next page)

Print Station for Webtron 650 & 750

Print Station - Outboard Support (Continued from previous page)

Reference #	Part #	Part Description
21 E	6303	"E" Impression Roll Gear 32DP 80T 14.5 P.A.
21 I	6374	"I" Impression Roll Gear 1/16CP 128T 14.5 P.A.
21 J	6361	"J" Impression Roll Gear 1/16CP 126T 14.5 P.A.
22	6445	Impression Roll (650) - OBS - 32DP 1/8-63T 2.5005 OD
22 A	6459	Impression Roll (650) - OBS - 1/8-64T 2.5465 OD
22 B	6304	Impression Roll (650) - Cantilever - 32DP 1/8-63T 2.5005 OD
22 C	6339	Impression Roll (650) - Cantilever - 1/8-64T 2.5465 OD
22 D	301-0160	Impression Roll (750) - 32DP 1/8-63T 2.5005 OD
22 E	301-0418	Impression Roll (750) - 1/8CP-64T 2.5435 OD
23	6621	Register Adjust Brass Hub - New Style (OBS - 650/750)
24	6325	Impression Roll Shaft Assembly (650/750)

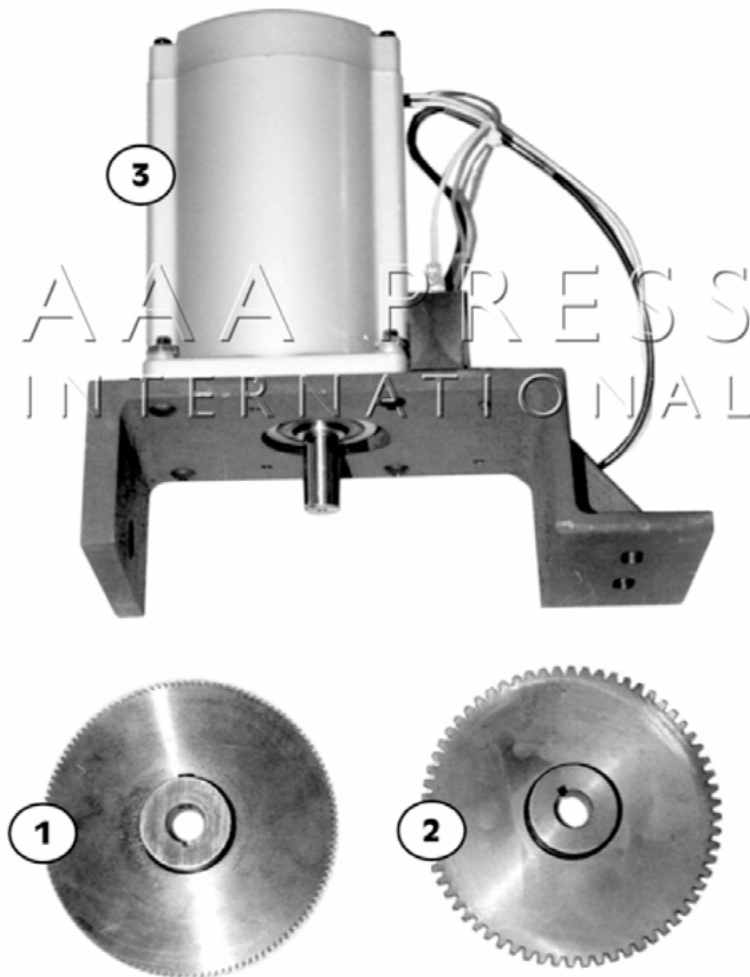
Part #	Part Description
6306	Gear Assembly (Straight Bevel Miter Gear Assembly)
6307	Drive Gear Spacer - Impression Roll
6337	Combo Gear Spacer
6415	Cantilever Anilox Roll Shaft Assembly
6446	Register Adjust Screw Collar (For #6447)
6448	Bearing Sleeve - Register Hub Spacer
6449	Register Hub Spacer
6505	Rear Oilite Thrust Bearing (1 required per Dr Roll)
10-4015	Register Adjust Screw Bearing (1 required per Adjust Screw)
11-4011	Clutch Bearing - Anilox Shaft Drive Gear (1 required per gear)
11-4014	Clutch Bearing - Dr Roll Drive Gear (1 required per gear)
11-4016	Needle Bearing (2 required for #6508 & 1 required for #6462)
13-4001	Spacer - Anilox Gear (3 required per die station)
13-4003	Spacer - Dr Roll Gear (2 required per print station)

Reference #	Part #	Part Description
NS	6356	Impression Shaft Assembly - Combo Gearing
25	6357	Register Adjust Screw (see #A-7596)
26	21-4305	Button Head Cap Screw - 10-24 x 3/4"
27	6437	Bearing Flange (see #A-7596)
28	22-4069	Socket Head Set Screw - 1/4-20 x 1/2"
29	6591	Register Hub Handle - OBS
NS	6316	Register Hub Handle - Cantilever
30	29-4046	1/4-20 x 1/2 F.H.C.S.
31	90-4006	Knob Only
32	301-3013	Face Plate with Idler Support
33	301-0187	Support Bracket Webtron 650/750
34	6463	Doctor Roll Clamp Handle
35	6462	Outboard Support Doctor Roll Eccentric
36	21-4608	Button Head Cap - 3/8-16 x 1-1/4"
NS	A-7596	Bearing Flange Assembly

Part #	Part Description
20-4309	10-24 x 1-1/2 S.C.H.S. - Combo Gearing Impression Roll Gear
23-4403	1/4-28 x 5/8 F.H.C.S. - Rear #1906 Cap
31-4104	Roll Pin - 3/32 x 3/8" (Used for #6314)
37-4005	Woodruff Key
38-4105	Square Key for Impression Shaft
44-4020	Snap Ring - for #6446 Register Adjust Rod
44-4476	Snap Ring - Anilox (1 required per shaft)
44-4059	Brass Spline Snap-Ring (1 required per Hub)
45-4010	'O' Ring 2-1/4" Diameter
46-4002	Grease Seal - For #6508 (3 required per Eccentric Handle)
91-4005	Collar for Register Screw
101-0134	Registration Spacer - Webtron 750
A-53-0111	AAA Press Mini Outboard Support System
A-CB-1000	Standard Clutch Bearing Maintenance - 1 Print Station (All Bearings, 'O'-Rings, Spacers, Snap Rings, and Seals)

Print Station for Webtron 650 & 750

Print Station - P.I.R. Motor

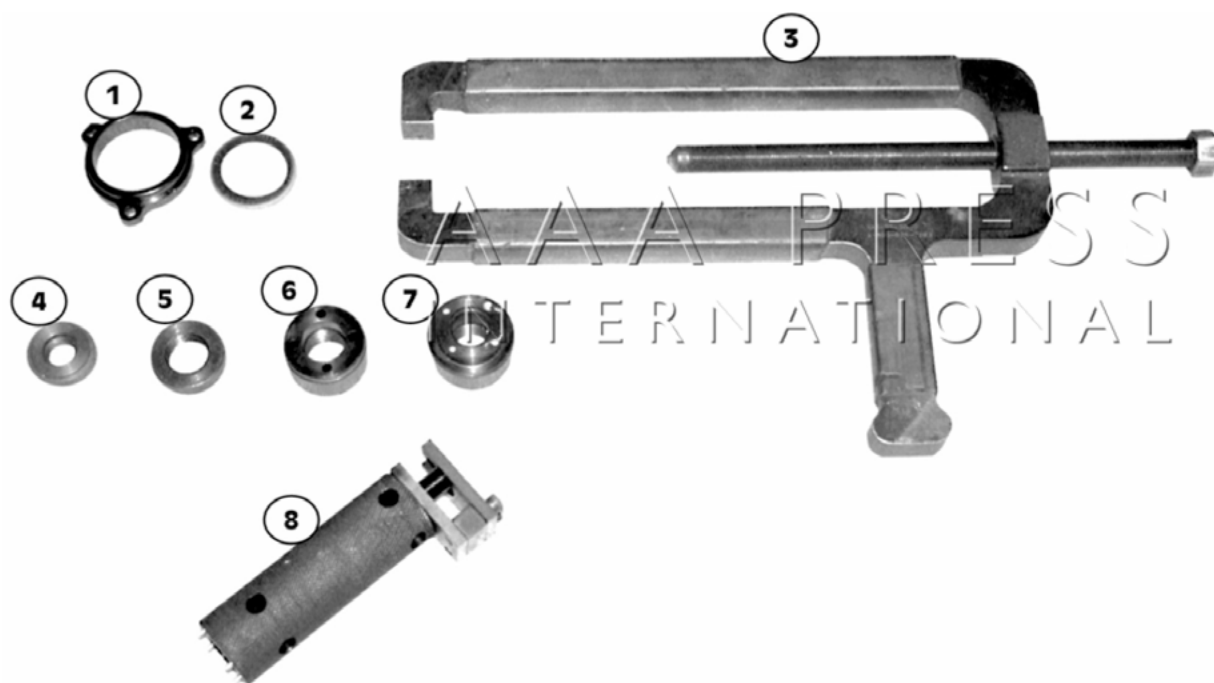


Reference #	Part #	Part Description
1	201-0248	P.I.R. Motor Gear (750)
2	6412	P.I.R. Motor Gear (650)
3	A-7498	P.I.R. Motor Assembly with Mounting Bracket

Part #	Part Description
20-4407	S.H.C.S. 1/4-20 x 1 (2 required per Mounting Bracket)
41-4108	1/4" Lock Washer (2 required per Mounting Bracket)
59-4253	Relay for P.I.R. Motor
59-4519	P.I.R. Motor On/Off Switch - Lighted
201-0245	Nameplate for Throw-Off/ P.I.R. Motor
301-0138	Switchplate for Throw-Off/ P.I.R. Motor

Print Station for Webtron 650 & 750

Anilox Retaining Nuts & Tools



Reference #	Part #	Part Description
1	6405	Retaining Cap (2 required per shaft assembly)
2	46-4001	Shaft Seal - Retaining Cap (1 required per retaining cap)
3	99-1000	AAA Press Sure-Fit Anilox Puller - Webtron 650/750
4	6401	Cantilever Anilox Roll Retaining Nut - Webtron 650
5	6443	OBS Anilox Retaining Nut - Webtron 650
6	A-201-0209	Anilox Retaining Nut with 'O' Rings - Webtron 750
7	201-6444	AAA Press Sure-Seal Anilox Nut - Webtron 750 - Discontinued
8	99-1002	Bearing & Anilox Nut Remover - Webtron 750

Part #	Part Description
20-4357	S.H.C.S. 10-32 x 1 (3 required per retaining cap)

Print Station for Webtron 650 & 750

Anilox Shaft Assemblies



Reference #	Part #	Part Description
1	6415	Cantilever Anilox Shaft Assembly (650)
2	6441	OBS Anilox Shaft Assembly (650/750)
3	A-402-2725	Webtron QC Anilox Assembly with 2 Shafts (650/750) - Generation I
4	A-101-2682	Webtron HD QC Anilox Assembly with 2 Shafts (650/750) - Generation II
5	A-402-2725-HD	AAA Heavy Duty QC Anilox Shaft Assembly
6	301-2015	Drive Assembly - Standard QC & AAA HD - Short Male End
7	301-2016	Standard QC Anilox Shaft - Discontinued (#A-402-2725 Assembly)

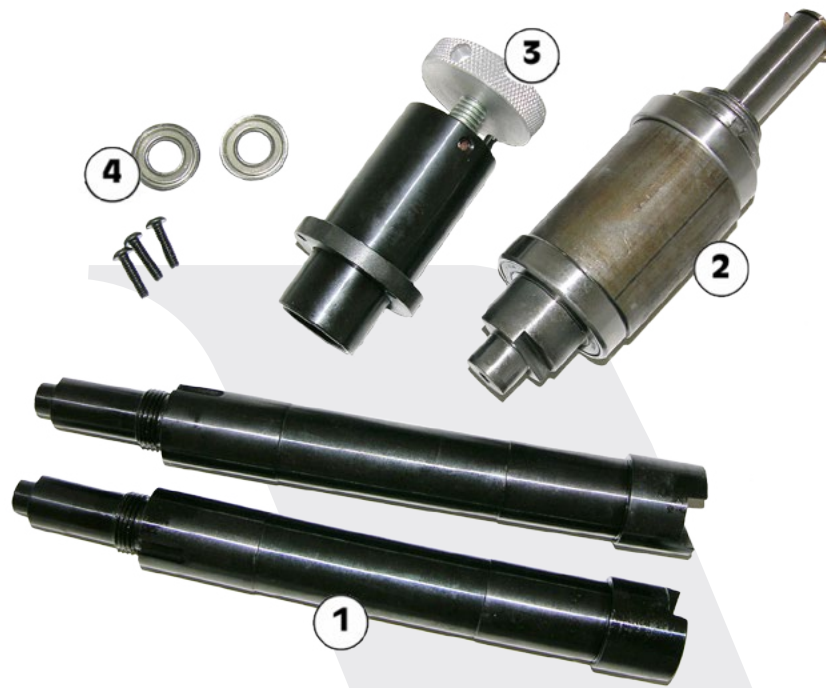
Reference #	Part #	Part Description
8	301-0696	Webtron HD Quick Change Shaft - 1/2" (#A-101-2682 Assembly & #A-402-2725-HD-3 Assembly)
9	301-2016-HD	AAA Heavy Duty Quick Change Anilox Shaft - 5/8" (#A-402-2725-HD Assembly)
10	301-2017-HD	AAA Heavy Duty QC Release Mechanism (#A-402-2725-HD Assembly)
11	400-2725	Webtron HD QC Release Mechanism - Discontinued (#A-101-2682 Assembly)
12	301-2017	Standard QC Release Mechanism - (#A-402-2725 Assembly)

Part #	Part Description
301-2017-K	Standard QC Release Mechanism Knob
301-2017-P	AAA HD QC Release Mechanism Piston Assembly

Print Station for Webtron 650 & 750

Generation III Quick Anilox Shaft Assembly

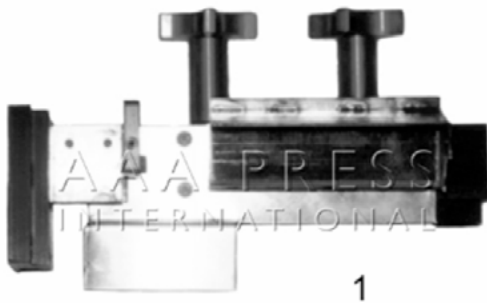
Generation III Quick Change Anilox Shaft Assembly (#402-2725-HD-3)



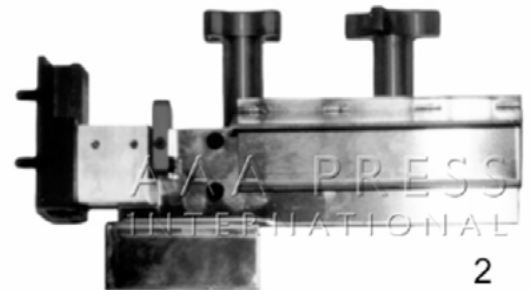
Reference #	Part #	Part Description
1	301-0696	Quick Change Anilox Shaft - Generation II and III - 1/2"
2	301-2015-3	Drive Assembly - Longer Male End
3	301-2017-3	Release Mechanism with Mounting Bolts
4 A	10-2682	Bearing - Webtron QC Release Mechanism
4 B	21-4305	BHCS - 10-24 x 3/4" (3 required)

Print Station for Webtron 650 & 750

Dr Blade Assemblies



1



2

For Webtron - Drop In Style

Dr Blade Assy complete with Mounting Hardware and 1" Bright Steel Dr Blade.

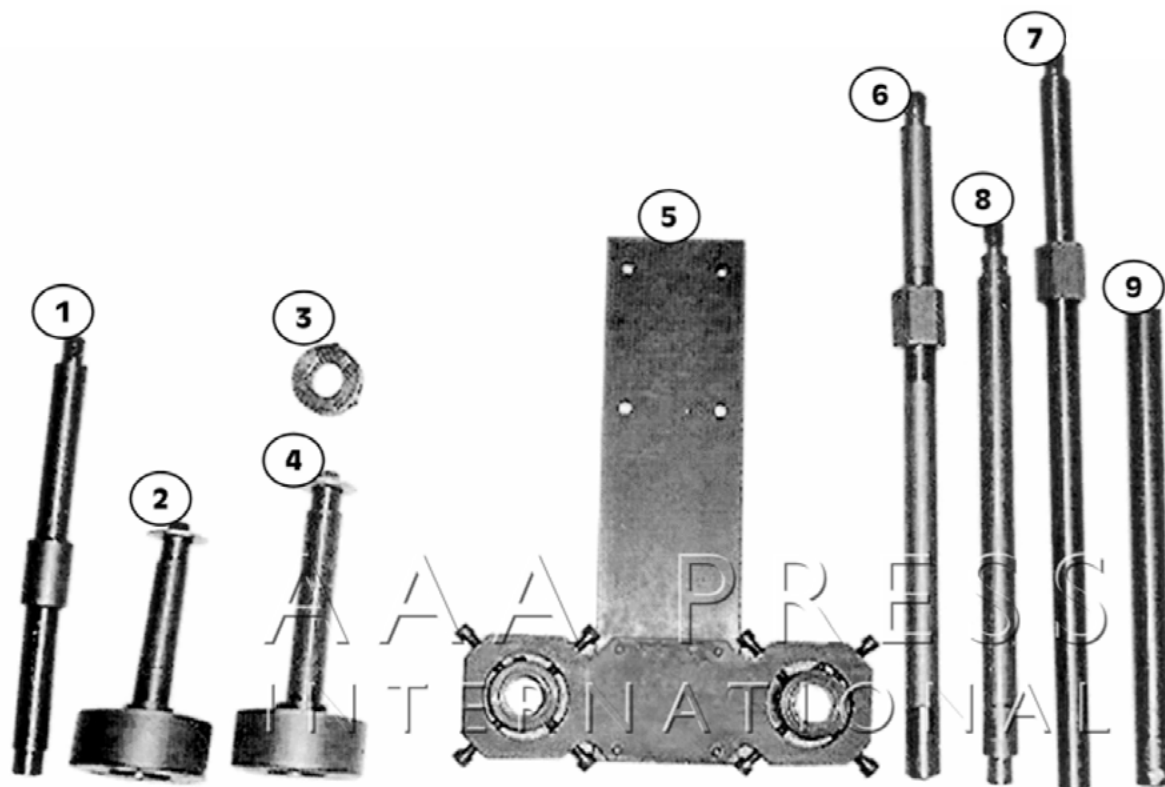
Reference #	Part #	Part Description
1	401-0146	Webtron 650 Dr Blade Assy - Drop In Style - with Hood
2	814-3003	Webtron 750 Dr Blade Assy - Drop In Style - with Hood

Replacement Parts - Drop-In Style Dr Blade Assy

Part #	Part Description
401-0147	Mounting Block (650 & 750) Attach to Press
401-0148	Mounting Bolt (650 & 750)
101-0282	Screw - Adjustable (2 required)
101-0283	Steel Cap Point Screw - 3/8-24 x 2-1/2
201-0457	Holder - Brass
201-0459	Mounting Block - Blade
201-0460	Gib - Dr Blade Assembly
202-0277	Star Knob - Red anodized 3/8-24 (2 required)
29-4062	Screw - BHCS - 1/4-20 x 1/2 (7 required)
301-0275	Guide Bracket
30-4004	Dowel Pin (2 required)
401-0147	Mounting Block (to press) - 650 & 750
401-0148	Locking Screw (to mounting block) - 650 & 750
75-4038	Spring (2 required)
7989-01	Dr Blade Clamp
7989-650	Guard / Hood - 650
7989-750	Guard / Hood - 750

Print Station for Webtron 650 & 750

Idler Shafts & T-Bracket Supports



Reference #	Part #	Part Description
1	6601	Shaft - Webtron Style Idler - Webtron 650
2	7142	Base & Shaft Only - Bolt on Idler - Webtron 650
3	91-4205	Split Collar - Webtron 750
4	201-0206	Base & Shaft Only - Bolt on Idler - Webtron 750
5	201-3191	Support T-Bracket with Sleeves
6	301-3012	Shaft - HQV Style Idler - Webtron 750
7	301-0118	Shaft - Plain Idler - Webtron 750
8	201-0177	Tie Bar - Snap Ring Idler
9	201-3225	Shaft - Idler - Webtron 750 - HQV Dryer Hood

Part #	Part Description
10-4002	Bearing - Webtron 650/750 Plain Idler Roll (1 required)
10-4003	Bearing - Webtron 650-750 Plain Idler Roll (1 required)
10-4106	Bearing - Webtron 750 Idler Roll (2 required)

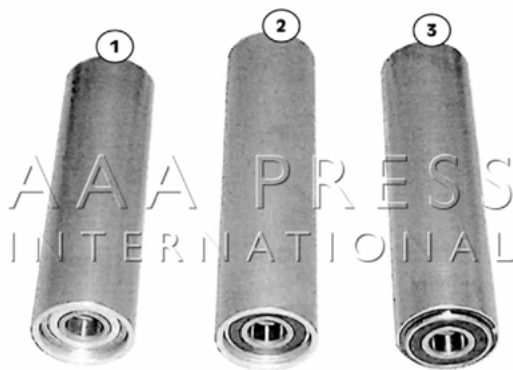
Print Station for Webtron 650 & 750

Idler Assemblies



Reference #	Part #	Part Description
1	650-7141	Bolt on Idler Assembly - Webtron 650
2	750-7141	Bolt on Idler Assembly - Webtron 750
3	A-6918	Die Station Idler Roll

Idler Only

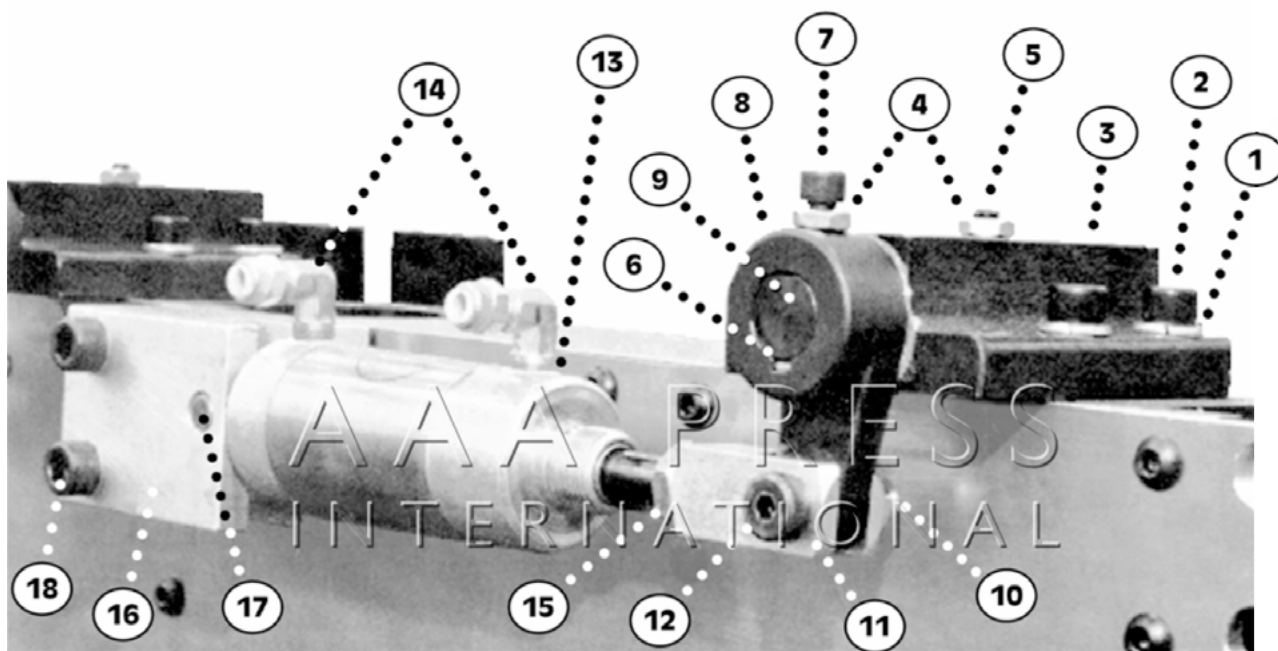


Reference #	Part #	Part Description
1	6604-650	Bolt on Idler Roll Only - with Bearings - Webtron 650
2	6604-750	Bolt on Idler Roll Only - with Bearings - Webtron 750
3	A-101-0155-SR	Bolt on Idler Roll Only - with Bearings & Snap Ring - Webtron 750

See page 17 for bearings

Print Station for Webtron 650 & 750

Head Throw Off



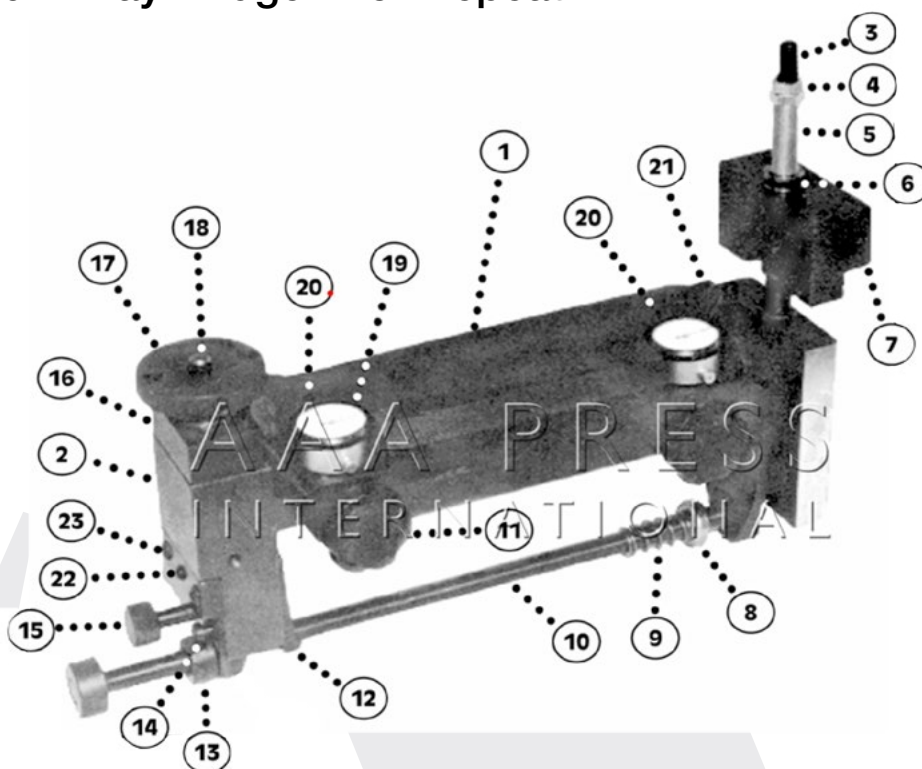
Reference #	Part #	Part Description
1	41-4109	Lock Washer - 5/16" (2 required)
2	20-4507	Socket Head Cap Screw - 5/16-18 x 1" (1 required)
3	6213	Eccentric Housing (1 required)
4	47-4001	Hex Nut - 1/4-20 (2 required)
5	22-4916	Half Dog Set Screw - 1/4-20 x 5/8"
6	37-4005	Woodruff Key (1 required)
7	20-4405	Socket Head Cap Screw - 1/4-20 x 3/4"
8	6217	Lever (1 required)
9	6209	Plate Roll Hold Down Eccentric (1 required)
10	49-4027	Nylok Nut - 5/16-18 (1 required)

Reference #	Part #	Part Description
11	61-4003	Rod Clevis (1 required)
12	26-4605	Shoulder Screw - 3/8 x 3/4" (1 required)
13	61-4002	Bimba Air Cylinder (1 required)
14	62-4044	Brass Elbow Fitting - 90 - 1/8 NPT to 1/4" Tube (2 required)
15	47-4154	Jam Nut - 7/16-20 (1 required)
16	6219	Cylinder Mounting Bracket (1 required)
17	6223	Cylinder Mounting Pin (1 required)
18	20-4662	Socket Head Cap Screw - 3/8-20 x 2-1/4" (2 required)

Part #	Part Description
6215	Pressure Shoe (1 required)
62-4901	1/4" Clear Airline - 25' Length

Print Station for Webtron 650 & 750

Webtron 650 4-Way Bridge - 15" Repeat



Reference #	Part #	Part Description
1	9326	Adjustable Bridge Support
2	9327	Cast for Adjustable Bridge
3	9329	Vertical Adjust Screw - 15" Repeat
4	47-4103	Jam Nut - 3/8-16
5	6323	Bearing Clamp Tube (1 required)
6	12-4001	Vertical Adjust Screw Thrust Bearing
7	9330	Plate Roll Hold Down Block Assembly
8	12-4002	Thrust Bearing - Plate Roll Spring (1 required)
9	75-4023	Spring for 4-Way Print Head - 1" Long
10	201-0267	Print Cylinder Shaft
11	90-4051	Knob for 4-Way Print Head - 1/4-28
12	1215	'H' Lever for Lateral Adjustment on Print Bridge (1 required)

Part #	Part Description
13-4003	Thrust Washer - TRA-815
6209	Thrust Washer - TRA-613

Reference #	Part #	Part Description
13	201-2824	Plate Roll Retaining Collar - New Style
14	26-4004	Lock Screw
15	6218	Plate Roll Lateral Adjust Screw
16	9312	Thrust Plate
17	9331	Register Adjust Knob
18	7568	Bridge Slide - Outboard
19	99-4109	Dial Gauge Indicator
20	22-4056	Socket Head Set Screw - 10-32 x 1/4" (2 required)
21	6366	Push Screw for 4-Way Print Head
22	22-4467	Socket Head Set Screw - 10-24 x 1/4" (3 required)
23	21-4305	Button Head Cap Screw - 10-24 x 3/4" (2 required)

Part #	Part Description
6215	Pressure Shoe (1 required per Print Head)
75-4026	Belleville Spring Washer

(Continued on the next page)

Print Station for Webtron 650 & 750

Webtron 650 4-Way Bridge - 15" Repeat (Continued from previous page)

Part #	Part Description
6242	Bushing for 4-Way Head
6252	Vertical Adjust Screw 12" Repeat
6293	Hinge for 'H' Lever (1 required)
7568	Plate Roll OB Lateral Adjust Screw
9240	Wear Strip - Adjustable Gib (2 required per Print Head)
9241	Adjustable Gib Plate (2 required per Print Head)
12-4003	Adjustable Slide Screw Bearing
13-4002	Washer for "T" Handle (2 required per Print Head)
22-4056-N	Set Screw - Nylon Tip S.H.S.S. 10-24

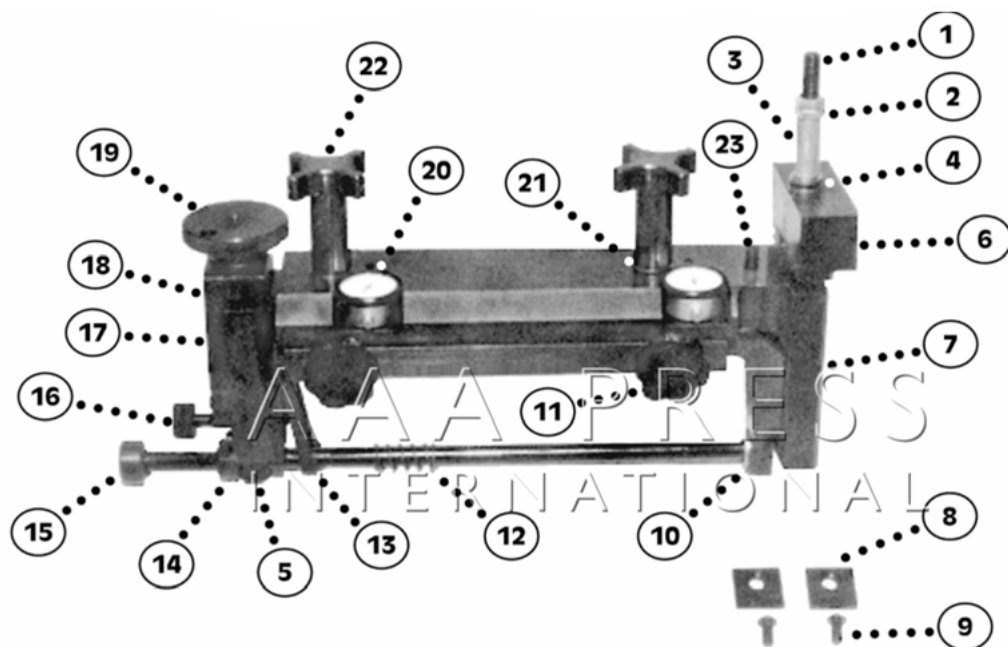
Part #	Part Description
22-4910	Socket Head Set Screw 10-32 x 1/4" (2 required)
22-4911	Spot Lock Set Screw for #9241 (5 required each Gib)
30-4005	Dowel Pin for 'H' Lever (1 required)
90-4119	Knob - Handwheel
99-4109R	Repair Dial Gauge (send in)
99-4060	Nylon Ball - 1/4" - 20 per bag (2 required)
99-4062	Nylon Ball - 1/8" - 20 per bag (3 required)
99-4063	Nylon Ball - 3/16" - 20 per bag (2 required)
99-4145	Steel Ball - 1/4" (2 required)

Swing Gauge Assemblies & Parts

Part #	Part Description
A-99-4197	Webtron 650/750 Swing Gauge Assembly
99-4197A	Webtron 650/750 - Block Only
99-4197B	Webtron 650/750 - Swing Gauge Only
99-4197R	Webtron 650/750 - Swing Gauge - Repaired (Send in)

Print Station for Webtron 650 & 750

Webtron 650/750 4-Way Bridge - 15" Repeat



Reference #	Part #	Part Description
1	9329	Vertical Adjust Screw - 15" Repeat
2	47-4103	Jam Nut - 3/8-16
3	6323	Bearing Clamp Tube
4	12-4001	Vertical Adjust Screw Thrust Bearing
5	7568	Plate Roll Lateral Adjust Screw
6	9330	Plate Roll Hold Down Block
7	401-0091	Adjustable Bridge Support
8	101-0174	Hold Down Block Retainer (2 required per Print Head)
9	21-4403	Button Head Cap Screw - 1/4-20 x 1/2" (2 required)
10	12-4002	Thrust Bearing - Plate Roll Spring (1 required)
11	90-4051	Knob for Four-Way Print Head - Red 1/4-28 (steel, pinned)
12	75-4023	Spring for Four-Way Print Head

Part #	Part Description
6215	Pressure Shoe (1 required per Print Head)
91-4101	Bushing for 4-Way Head - Webtron 750
6293	Hinge for 'H' Lever (1 required)
9240	Wear Strip (For #9241 Gib Plate, 1 required per Gib)

Reference #	Part #	Part Description
13	1215	'H' Lever for Lateral Adjustment on Print Bridge
14	201-2824	Print Cylinder Lock Collar - Old Style
15	201-0267	Print Cylinder Shaft
16	6218	Plate Roll Lateral Adjust Screw
17 A	401-0090	Adjustable Bridge Casting - Lower
17 B	401-0091	Upper Bridge Casting
18	9312	Thrust Plate
19	9331	Register Adjust Knob
20	99-4109	Dial Gauge Indicator
21	13-4002	Washer for "T" Handle (2 required per print head)
22	201-0277	"T" Handle (2 required per Print Head)
23	6366	Push Screw for Four-Way Print Head

Part #	Part Description
9241	Adjustable Gib Plate (2 required per Print Head)
30-4005	Dowel Pin for 'H' Lever
49-4017	Acorn Nut (for 6293 Hinge)

Print Station for Webtron 650 & 750

Webtron Style Adjustable Printing Heads

Print Head Assemblies

Part #	Part Description
A-9325	Webtron Style 4-Way Adjustable Print Head Assembly 15" Repeat with Gauges for Webtron 650
A-401-0093	Webtron Style 4-Way Adjustable Print Head Assembly 15" Repeat with Gauges for Webtron 750

Webtron 650 - 2-Way Bridge - 12" Repeat

Part #	Part Description
1219	Spring for Print Cylinder Shaft, 2-Way Print Head
6204	Print Station Slide, Vertical Older Presses w/ 2-Way Head
6218	Plate Roll Lateral Adjust Screw
6221	Knob (1 required per Vertical Adjust)
6226	Stop Pin for 2-Way Print Head
6242	Eccentric Bushing
6254	Print Cylinder Shaft Lock Collar Old Style
6296	Print Station Bridge
6299	Dovetail
9324	Retaining Plate
9328	Adjustable Bridge Slide
9384	Bridge Screw Knob
12-4002	Thrust Bearing (1 required)
13-4011	Thrust Bearing (1 required)
13-4020	Bearing Race (2 required)
22-4056-N	Set Screw - Nylon Tip S.H.S.S. 10-24
22-4910	Socket Head Set Screw 10-32 x 1/4"
26-4004	Lock Screw
49-4034	Hex Jam Nut - 3/8 x 16
90-4119	Knob - Handwheel
201-0267	Print Cylinder Shaft

Print Station for Webtron 650 & 750

Ink Fountain Area

Ink Fountains

Part #	Part Description
6469	Fountain - 1 Hole - Webtron 650 OBS Station - S.S.

Part #	Part Description
301-0157	Fountain - Covered - Webtron 750

Ink Fountain Screws

Part #	Part Description
6562	Fountain Screw - Webtron 650 for OBS style
7703	Fountain Screw - Webtron 650 Standard size
7704	Fountain Screw Guide

Part #	Part Description
101-0121	Fountain Screw - Long - Webtron 750
101-0139	Fountain Screw - Short - Webtron 750

Ink Fountain Wipers

Part #	Part Description
330333	Mark Andy 2200/4200/4150 Wipers - In lots of 1,000
70833	Webtron 1000 Fountain Wipers - In lots of 1,000
7708	Webtron 650/750 Fountain Wipers - In lots of 3,000
COM-7708	Comco Fountain Wipers - In lots of 5,000
DP-7708	Webtron Disposable Pan Wipers - In lots of 3,000
MA-7708-A	Mark Andy Adhesive Backed Wipers - In lots of 2,000

Part #	Part Description
MA-7708	Mark Andy Fountain Wipers - In lots of 2,000
MA-7708P	Mark Andy Wipers - Solid Foam Compound - In lots of 2,000
MA-7708-PA	Mark Andy Wipers - Adhesive backed - In lots of 2,000
NIL-7708	Nilpeter Fountain Wipers - F2400 - In lots of 5,000
NIL-7708-F280	Nilpeter Fountain Wipers - F280 - In lots of 5,000

Fountain - Accessories

Part #	Part Description
49-4005	Hose Clip
92-4005	Drain Hose - 1/2" ID (per Foot)
92-4037	Drain Hose - 7/8" ID (per Foot)
92-4042	Hose Clamp

Fountain - Pneumatics

Part #	Part Description
7632	Air Manifold Block
92-4005	Supply Hose - 1/2" ID (per Foot)

Ask us about disposable ink fountains drain hoses and drip pans!

Part #	Part Description
62-4083	Quick Disconnect - Female
62-4084	Quick Disconnect - Male

**Ask us about Masterflex & Graymills ink pumps and accessories.
Call now!**

